

Disassembly Instructions, EasyPac, Across 1xCompactor

Rev. Date: 2016-11-10 – SPID: 1150/0.8 (-) – Disassembly Instructions, EasyPac, Across 1xCompactor – Basic

90137002-Tomra EasyPac Unit Across 1xComp

Notice

- There are variants of this module, causing minor individual weight variations.
- Parts containing plastic, steel and cables should be separated. Printed circuit boards should be separated from steel.



Suggested tools

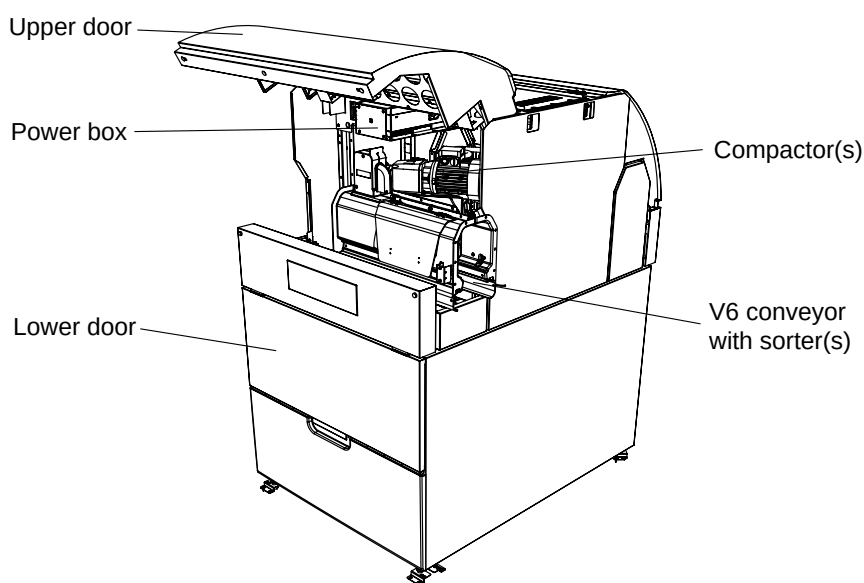
- Socket wrenches 7, 8, 10 and 30 mm
- Wrenches 10, 24 and 30 mm
- Torx screwdriver T20
- Hex keys 2.5 and 4 mm
- Side cutting pliers, medium
- Power drill with 5mm drill bit

Part number

90137002

Name

Tomra EasyPac Unit Across 1xComp



Material type and weight (approximate)

Steel and Iron	140 kg	Plastics	2 kg	Cables	2 kg
Aluminum	1 kg	Rubber	–	Other	–
EEE parts	10.5 kg	Zink	2.2 kg	Other	–

Dismantling procedure 70137200-Manual Service EasyPac

Suggested dismantling procedure

Step	Part	Material
1	Upper doors (front and back)	Steel, Iron
2	Lower door	Steel, Iron, Plastic
3	V6 conveyor with sorter(s)	Steel, Iron, Plastic, Cable (EEE), Motor
4	Compactor(s)	Steel, Motor, Cable (EEE)
5	Power box	EEE part, Plastic, PCB
6	Cables, photocells, switches	Cable (EEE)